0F3SR230G220000/FHN-S070

EVOLUZIONE HONDA CBR-1000 STIPPER CLUTCH KIT

			SLIPPER CLUTCH KIT
	← (1)	901VT018 Screws	
• •	(2)	901RD007	ASSEMBLING DIRECTIONS
	(2) (3)	Anti-screwing toothed washer 0F3SR230C22R004 Bearing rest holder	-Insert the washer (19), only if the bike is prior to 2005 (included) in the shaft without removing the original oneAssemble hub kit: place progressive engagement plate (17) on
	(4)	0F3SR230C220007 Spring stopper hub	hub (18), with the step facing up, put it correctly into its seats, then check that pushing on one side the other side lifts up. Put 6 steel balls (15), into the grooves with some grease.
Ö	(5)	003MG007 Ball bearing	Fix with a screw (M6x1) the drum (14) on hub (18) in rest position. Insert hub kit on primary shaft.
	(6)	003MG108 Primary pusher spring	Install original plates: Total thickness of plates kit must be 43,7mm. N.B: Attention, if in original plates kit there are two rings, they should not be assembled into plates kit absolutely.
		plate	Remove the screw from the hub Place the drum stopper hub (12) on hub (18) with a little amount of grease.
(3003)	← (7)	0S1125 Evoluzione primary spring	Insert toothed washer (11) into the upper part of drum stopper hub (12), with the shaped part facing up. Assemble secondary spring (10) in its seat, into the drum (14), with some grease.
	(8)	003SUZ118 Primary spring support	Insert pusher plate (9) into drum seats (14), then insert Evoluzione racing spring (7). Pre- assemble the spring stopper kit: : insert the bearing (5) between the spring pusher plate (6) and the hub spring stopper (4).
	(9)	0F3SR230C220003 Pusher plate	Apply some medium thread locker on the shaft thread. Insert the spring stopper kit into the Evoluzione main spring (7) previously assembled on pusher plate (9) screwing the spring stopper hub on main shaft, using STM tool (20) included into the package, lock with the dynamometric key to the torque suggested by the manufacturer.
Eus	(10)	0S2085 Secondary spring	Pre-assemble the bearing rest holder kit: assemble the bearing rest and the toothed pull pin (of the original clutch) inserting all in the seat of the bearing rest (3). -Put the bearing rest (3) into pusher plate seat (9), paying
0	← (11)	901RD004 Toothed washer	attention to insert it correctly into grooves and fix with the six screws (1). Minor adjustments at the lever can be necessary.
	(12)	0F3SR230C2209J3 Drum stopper hub	NB: once completed the assembly pull and release the clutch lever checking that pusher plate performs opening and closing movements correctly.
	← (13)	0F3SR540B140016 Secondary spring support thickness	, ,
	← (14)	0F3SR230C22002B Drum	
0 0	(15)	001MG025 Spheres (N*6)	
0 0	(16)	0F3CR620E070038 Pins	
	(17)	0F3SR230C2261C3 Progressive engagement plate	GENERAL SAFETY REGULATIONS - IN THIS SHEET ARE REPORTED THE DIRECTIONS TO PERFORM CORRECTLY THE CLUTCH ASSEMBLY OPERTIONS. - STM RESERVES THE RIGHT, WITHOUT NOTICE, TO INTRODUCE ANY TECHNICAL CHANGE
	(18)	0F3SR230G22001B <i>Hub</i> 0F3SR230C220045 <i>Kasher</i>	WHENEVER DEEMED IT TO BE NECESSARY TO IMPROVE FUNCTION AND QUALITY OF THE PRODUCTS. - ASSEMBLY OPERATIONS MUST BE PERFORMED BY A SKILLED TECHNICIAN AND MUST BE SCRUPULOUSLY OBSERVED. - BEFORE MOUNTING THE CLUTCH MAKE A COMPLETE INSPECTION OF THE MOTORBIKE COMPONENTS, IN ORDER TO VERIFY THE POSSIBLE PRESENCE OF FAULTS OR ANOMALIES ON THE VEHICLE. - MAKE SURE THAT THERE ARE NO MISSING/DAMAGED PARTS IN THE CLUTCH KIT. - SOME PARTS OF THE CLUTCH AND ITS COMPONENTS CAN HAVE SHARP SURFACE: HANDLE WITH CAPE
	← (19)	(to be used only if the bike is prior to 2005, included)	WITH CARE SOME COMPONENTS OF THE CLUTCH, BECAUSE OF THEIR SMALL DIMENSIONS CAN BE SWALLOWED: KEEP AWAY FROM CHILDREN. STM ITALY
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Tool